BOPA Film

OPA PlainFilm



CAPRAN[®]



Two sides corona treated

Description

Bi-oriented transparent film, providing printing and adhesion properties. The polyamide base resin offers excellent oxygen barrier properties, ensuring the protection and integrity of packaged products. It features corona treatment on both sides for use in multiple laminations.

Main Characteristics

- Good barrier to oxygen and aromas.
- Excellent mechanical properties at high and low temperatures.
- Excellent toughness and puncture resistance.
- High resistance to "Flex crack".
- Excellent brightness and transparency.
- High performance due to its low specific gravity.

Applications

Treated on both sides, is used as an interlayer in multiple laminations. Recommended in packages that require mechanical protection and/or chemical packaging products with migratory components such as tomato sauce, ketchup, mustard and as a barrier to oils and fats. It meets FDA and EU regulations for food contact.

* Important Considerations

* It is recommended to store this material at conditions not exceeding 30°C, under shade and with a relative humidity of 60%. To protect against humidity and avoid film blocking, rolls should stay covered with the plastic overwrap when not in use

* The information in this data sheet is based on tests carried out in our laboratories and it is intended to be used for reference only, and does not constitute a specification; therefore, should not be construed as a guarantee of performance. It is the responsibility of the user to carry out the necessary tests to guarantee its use for the intended applications.

* This product complies with FDA and EU regulations. For more detailed information about our technical and regulatory documents, please visit our website: https://www.obengroup.com/en/documents

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Standard Dimensions *	Film Code	Thickness (µm)	Unit Weight (g/m²)	Width (mm)	Core Size	760 mm Φ Outside Diam.			
						Length (m)	Weight (kg/cm)	Treatment	
*This product has lot size and width restrictions. Please consult your sales representative.	AT 10 TT	10.0	11.8	400 to 2500	6"	38,200		Both	
	AT 12 TT	12.0	14.2			31,800	4.5		
	AT 15 TT	15.0	17.7			25,500			
	AT 20 TT	20.0	23.6			19,100			
	AT 25 TT	25.0	29.5			15,300			

Typical Values of Physical Properties **

**Information and data presented in this data sheet is intended to be used as general guidelines.Physical properties specifications are available upon request.

Broporty	Unit	Testing Method	Thickness in Microns					
Property			10.0	12.0	15.0	20.0	25.0	
Haze		%	ASTM D1003	2.5 3.5			3.5	4.0
Gloss 45°	-		ASTM D2457	100				
Coefficient of Friction - Kinetic	TE/TE	-	ASTM D1894	0.35				
Coefficient of Friction - Kinetic	TI/TI			0.40				
Tensile Strength	DM	N/mm ²		240				
	DT	IN/11111-		310				
Elongation at Break	DM	%	ASTM D882	110				
Elongation at break	DT		ASTIM DOOZ	80				
Secant Modulus 2%	DM	N/mm ²		3,470				
Secant Modulus 270	DT	19/11111-		2,920				
Surface Tension	TE	dyn/cm	ASTM D2578	58				
	TI	uyn/cm	AGTIVI D2070	54				
Oxygen Transmission Rate (23 °C, 0 % R.H.)		cm3/(m².d)	ASTM D3985	75	62	55	39	28

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